

THE SAMPLING PERIOD AS A CONTROL PARAMETER

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Abstract. When a computer is used in the control of continuous processes, there arises an important parameter, sampling period T . In the analysis and design of digital control systems it is usual to transfer the results obtained for analog systems, doing T small. This procedure, valid for many processes, in some others can cause control deterioration and, besides, the advantages inherent to computer controlled systems can be lost. These are the purposes of the present paper: 1.-Give some rules for the selection of T as a control parameter. 2.-Compare the result obtained for the continuous case.

Key Words. PID control; Sampled data systems; Control system design; Digital control; Time-domain analysis.

1. INTRODUCTION

When a computer is used in the control of continuous processes, an important parameter is the sampling period T , because it has a great influence on the time response characteristics of the system (Åström and Wittenmark 1990).

The problem which arises is, once it is known the model of the process $G_m(s)$, the time response characteristics and the controller $G_c(z)$, to obtain the tuning formulas which allow to adjust the parameters of $G_c(z)$ and the sampling period.

For the adjustment of the control parameters it can follow two procedures:

1.-To design the controller as if it were continuous and to adjust T , by means of simulation, in such a manner that the system response will be similar to the response obtained by continuous control.

2.-To consider the discrete behaviour of the system and to adjust T as a control parameter (Dormido *et al.* 1991).

The purpose of the present paper is twofold: 1.-To obtain the tuning formulas by using the tuning method by continuous and discrete pole placement (Åström and Hägglund 1988). 2.-To compare the results obtained, when you use both, in computer control.

The paper is organized as follows: The controllers and models to use are introduced in sections 2 and 3. The tuning method, formulas and criteria, are showed in sections 4, 5 and 6. Finally in sections 7 and 8 some examples and conclusions are given.

2. CONTROLLER

Due to its wide in industrial use, the controller will be of a PID type, in some of its versions P, PI, PD or PID (Shinsky 1989).

The basic algorithm of PID continuous control is

$$U(s) = K_c \left(1 + \frac{1}{sT_i} + sT_d \right) E(s) \quad (1)$$

and its discrete version can be expressed as

$$U(z) = K_c \left(1 + \frac{T}{T_i} \frac{z}{z-1} + \frac{T_d}{T} \frac{z-1}{z} \right) E(z) \quad (2)$$

The continuous and discrete controllers can be given by the following expression

$$G_c(s) = S(s) / R(s) \quad (3)$$

$$G_c(z) = S(z) / R(z) \quad (4)$$

where $S(s)$, $R(s)$ and $S(z)$, $R(z)$ are given in tables 1 and 2 respectively.

Table 1 Continuous Controllers

| Gc(s) | S(s) | R(s) |
|-------|---|------|
| P | $S(s) = s_0$ $s_0 = Kc$ | 1 |
| PI | $S(s) = s_0 s + s_1$ $s_0 = Kc$ $s_1 = \frac{Kc}{Ti}$ | s |
| PD | $S(s) = s_0 s + s_1$ $s_0 = KcTd$ $s_1 = Kc$ | 1 |
| PID | $S(s) = s_0 s^2 + s_1 s + s_2$ $s_0 = KcTd$ $s_1 = Kc$ $s_2 = \frac{Kc}{Ti}$ | s |

Table 2 Discrete Controllers

| Gc(z) | S(z) | R(z) |
|-------|---|-------------------|
| P | $S(z) = s_0$ $s_0 = Kc$ | 1 |
| PI | $S(s) = s_0 z + s_1$ $s_0 = \frac{Kc(Ti + T)}{Ti}$ $s_1 = -Kc$ | z-1 |
| PD | $S(s) = s_0 z + s_1$ $s_0 = \frac{Kc(T + Td)}{T}$ $s_1 = \frac{KcTd}{T}$ | z |
| PID | $S(s) = s_0 z^2 + s_1 z + s_2$ $s_0 = \frac{Kc(T Ti + Td Ti + T^2)}{Ti T}$ $s_1 = \frac{Kc(T + 2Td)}{T}$ $s_2 = \frac{KcTd}{T}$ | z ² -z |

3. PROCESS MODELS

The processes will be continuous and described by means of

$$Gm(s) = B(s) / A(s) \quad (5)$$

If the behaviour of the D/A converter is that of a zero order holder, $Go(s) = (1 - e^{-Ts})/s$, the discrete models will be obtained from (Phillips and Nagle 1984)

$$Gm(z) = (1 - z^{-1})Z[Gm(s)/s] \quad (6)$$

resulting

$$Gm(z) = B(z) / A(z) \quad (7)$$

In the following the models of first and second order will be considered:

1.-Model 1

$$A(s) = s + a_1, B(s) = b_1 \quad (8)$$

$$A(z) = z + a_1', B(z) = b_1' \quad (9)$$

2.-Model 2

$$A(s) = s^2 + a_1 s + a_2, B(s) = b_1 \quad (10)$$

$$A(z) = z^2 + a_1' z + a_2', B(z) = b_1' z + b_2' \quad (11)$$

4. TUNING METHODS

Given $Gm(s)$, $Gc(z)$ and the time response characteristics, the parameters of $Gc(z)$ and the sampling period T will be obtained by means of the following methods.

4.1. Method by continuous pole placement

Step 1: Calculate $Gc(s)$ from $Gc(z)$.

Step 2: From $Gl(s) = Ga(s) / (1 + Ga(s))$ with $Ga(s) = Gc(s)Gm(s)$, to deduce the system response $Y(t)$. The $Gl(s)$ parameters according to the characteristics specified can be obtained from $y(t)$, and so the roots of the characteristic eq.

Step 3: Equalizing coefficients, to obtain from $1 + Ga(s) = 0$ the relations between the roots obtained in step 2 and the parameters of $Gm(s)$ and $Gc(s)$.

Step 4: Calculate $Gc(z)$ parameters and to adjust T in such a manner that the characteristics specified are verified.

4.2. Method by discrete pole placement

Step 1: Calculate $Gm(z)$ from $Gm(s)$ and (7).

Step 2: .-The roots location will be designed by the specified characteristics if these can be determined in the discrete domain, or, if the characteristics are referred to the system continuous behaviour from the roots location of a

continuous system $G(s)$, equivalent to $G(z)$. In this case the sampling period T permit to specify one additional characteristic or the number of samples taken between different time instants.

Step 3: -Similarly as in the continuous case, to obtain the relations between roots location and the parameters of $G_m(z)$ and $G_c(z)$, and calculate $G_c(z)$ parameters and T (Roffel *et al.* 1989).

5. TUNING FORMULAS

Stable systems with monotonous responses (if the order of the system is smaller than three) and/or underdamped response (if the order of the system is greater than one), are formed by controllers type PID and processes given by the models 1 and 2 given in section 3. The systems to be considered will be model 1 with P and PI controllers, and model 2 with P, PI, PD and PID controllers.

Table 3 Characteristic equations

| SYST | CHARACTERISTIC EQ. |
|-------|---|
| 1 P | $s + a_1 + s_0 b_1 = 0$ $s + r_1 = 0$ |
| 1 PI | $s^2 + (a_1 + s_0 b_1)s + s_1 b_1 = 0$ $(s + r_1)(s + r_2) = 0$ or $s^2 + p_1 s + p_2 = 0$ |
| 2 P | $s^2 + a_1 s + a_2 + s_0 b_1 = 0$ $(s + r_1)(s + r_2) = 0$ or $s^2 + p_1 s + p_2 = 0$ |
| 2 PI | $s^3 + a_1 s^2 + (a_2 + s_0 b_1)s + s_1 b_1 = 0$ $(s + r_1)(s^2 + p_1 s + p_2) = 0$ |
| 2 PD | $s^2 + (a_1 + s_0 b_1)s + a_2 + s_1 b_1 = 0$ $s^2 + p_1 s + p_2 = 0$ |
| 2 PID | $s^3 + (a_1 + s_0 b_1)s^2 + (a_2 + s_1 b_1)s + b_1 s_2 = 0$ $(s + r_1)(s^2 + p_1 s + p_2) = 0$ |

5.1. Continuous Control

From (3) and (5) the characteristic eq. of the continuous system can be expressed

$$R(s)A(s) + S(s)B(s) = 0 \quad (12)$$

$R(s)$, $S(s)$ are shown in table 1 and $A(s)$, $B(s)$ in (8) and (10). In table 3 the characteristic eq. for different systems are given, according to the parameters of $G_m(s)$ and $G_c(s)$. The root placements are obtained from the characteristics specified. As the system response will be stable

and monotonous if the roots of the characteristic eq. are real, and underdamped if there are complex roots, it will be

$$r_i = -1/\tau_i, p_1 = 2\delta\omega_n, p_2 = \omega_n^2 \quad (13)$$

being τ_i the time constant, $0 < \delta < 1$ the damping ratio and ω_n the natural frequency.

By identifying coefficients in table 3 it is obtained table 4, where the s_i controller coefficients are related to the parameters of the models a_j , b_j and the roots placement r_j , p_j .

Table 4 Controller coefficients

| SYST | S_0 | S_1 | S_2 |
|-------|--|--|-----------------------|
| 1 P | $\frac{r_1 - a_1}{b_1}$ | - | - |
| 1 PI | $\frac{r_1 + r_2 - a_1}{b_1}$ or $\frac{p_1 - a_1}{b_1}$ | $\frac{r_1 r_2}{b_1}$ or $\frac{p_2}{b_1}$ | - |
| 2 P | $\frac{r_1 r_2 - a_2}{b_1}$ or $\frac{p_2 - a_2}{b_1}$ | - | - |
| 2 PI | $\frac{r_1 p_1 + p_2 - a_2}{b_1}$ | $\frac{r_1 p_2}{b_1}$ | - |
| 2 PD | $\frac{p_1 - a_1}{b_1}$ | $\frac{p_2 - a_2}{b_1}$ | - |
| 2 PID | $\frac{r_1 + p_1 - a_1}{b_1}$ | $\frac{p_2 + r_1 p_1 - a_2}{b_1}$ | $\frac{r_1 p_2}{b_1}$ |

Table 5 Tuning formulas

| SYST | SPECIFICATIONS | TUNING F. |
|-------|---|---|
| 1 P | r_1 | $Kc = s_0$ |
| 1 PI | r_1, r_2 or p_1, p_2 | $Kc = s_0$ $Ti = \frac{s_0}{s_1}$ |
| 2 P | one of r_1, r_2 or p_1, p_2 $a_1 = r_1 + r_2$ or $a_1 = p_1$ | $Kc = s_0$ |
| 2 PI | two of r_1, p_1, p_2 $a_1 = r_1 + p_1$ | $Kc = s_0$ $Ti = \frac{s_0}{s_1}$ |
| 2 PD | p_1, p_2 | $Kc = s_0$ $Td = \frac{s_0}{s_1}$ |
| 2 PID | r_1, p_1, p_2 | $Kc = s_1$ $Ti = \frac{s_1}{s_2}$ $Td = \frac{s_0}{s_1}$ |

The parameters of $G_c(s)$ are obtained from tables 1 and 4. In table 5 for different systems are showed the specifications to consider and the

tuning formulas. The sampling period T will be obtained, by simulation, in such a manner that the system response will be similar to the response obtained with a continuous controller.

5.2. Discrete control

From (4) and (7) the characteristic eq. of the discrete system is

$$R(z)A(z) + S(z)B(z) = 0 \quad (14)$$

R(z), S(z) are shown in table 2 and A(z), B(z) in (9) and (11). Analogous by as in the continuous case it is deduced table 6 where the controller coefficients s_i are related to the parameters of the model a_i' , b_i' and the roots placement r_i , p_i .

Table 6 Controller coefficients

| SYST | S_0 | S_1 | S_2 |
|-------|--|---|-------|
| 1 P | $\frac{r_1 - a_1'}{b_1'}$ | - | - |
| 1 PI | $\frac{r_1 + r_2 + 1 - a_1'}{b_1'}$ or $\frac{p_1 + 1 - a_1'}{b_1'}$ | $\frac{r_1 r_2 + a_1'}{b_1'}$ or $\frac{p_2 + a_1'}{b_1'}$ | - |
| 2 P | $\frac{r_1 r_2 - a_2'}{b_2'}$ or $\frac{p_2 - a_2'}{b_2'}$ | - | - |
| 2 PI | $\frac{p_1 + r_1 - a_1' + 1}{b_1'}$ | $\frac{p_2 r_1 + a_2'}{b_2'}$ | - |
| 2 PD | $\frac{p_1 + r_1 - a_1'}{b_1'}$ | $\frac{p_2 r_1}{b_2'}$ | - |
| 2 PID | $\frac{p_1 + r_1 + r_2 - a_1' + 1}{b_1'}$ | $((r_1 + r_2)p_2 b_2' + r_1 r_2 (p_1 b_2' - p_2 b_1') + a_2 b_2') / b_2'^2$ | - |

The parameters of Gc(z) are obtained from tables 2 and 6. In table 7 are showed for different systems the specifications to consider and the tuning formulas.

If the characteristics of the time response are given directly in the z-plane, they will be considered as r_i and/or p_i specifications. By contrary if the characteristics are referred to the continuous behaviour, the placement roots of the Gl(z) characteristic eq. will be obtained from the roots placement of the characteristic eq. of the

continuous system Gle(s). So, when the Gl(z) characteristic eq. present real roots, $z = -r_1$, it is considered that the contribution to the time response system is equivalent to simple poles $s = -1/\tau_1$, in Gle(s). Therefore

$$r_1 = -e^{-T/\tau_1} \quad (15)$$

if Gl(z) characteristic eq. $z^2 + p_1 z + p_2 = 0$, presents complex roots it is considered that the contribution of these to the system response is equivalent to have complex poles $s = -2\delta\omega_n \pm \omega_n \sqrt{1 - \delta^2} j$ in Gle(s), resulting

$$p_1 = -2e^{-\delta\omega_n T} \cos(\omega_n T \sqrt{1 - \delta^2}), p_2 = e^{-2\delta\omega_n T} \quad (16)$$

In discrete control the sampling period T is fixed by the specifications when the roots number of the characteristic eq. is greater than the number of the control parameters; this will happen for model 2. If the number of roots of the characteristic eq. is the same as the control parameters, T will not be fixed for the specifications; this will happen for model 1, where it will be considered as one more specification.

Table 7 Tuning Formulas

| SYST | SP. | TUNING F. |
|-------|--------------------------------|--|
| 1 P | r_1, T | $Kc = s_0$ |
| 1 PI | r_1, r_2, T or p_1, p_2, T | $Kc = -s_1$ $Ti = \frac{s_1 T}{s_0 + s_1}$ |
| 2 P | r_1, r_2 or p_1, p_2 | $Kc = s_0$ $T \rightarrow b_2'(r_1 + r_2 - a_1') - b_1'(r_1 r_2 - a_2') = 0$ $T \rightarrow b_2'(p_1 - a_1') - b_1'(p_2 - a_2') = 0$ |
| 2 PI | r_1, p_1, p_2 | $Kc = -s_1$ $Ti = \frac{s_1 T}{s_0 + s_1}$ $T \rightarrow p_2 + r_1 p_1 - a_2' + a_1' - s_0 b_2' - s_1 b_1' = 0$ |
| 2 PD | r_1, p_1, p_2 | $Kc = s_0 + s_1$ $Ti = \frac{s_1 T}{s_0 + s_1}$ $T \rightarrow p_2 + r_1 p_1 - a_2' - s_0 b_2' - s_1 b_1' = 0$ |
| 2 PID | $r_1, r_2,$ p_1, p_2 | $Kc = -(s_1 + 2s_2)$ $Ti = \frac{(s_1 + 2s_2)T}{s_0 + s_1 + s_2}$ $Td = \frac{s_2 T}{s_1 + 2s_2}$ $T \rightarrow a_2' - a_1' + b_1' s_1 + b_2' s_0 - p_2 - (r_1 + r_2)p_1 - r_1 r_2 = 0$ |

6. TUNING CRITERIA

The tuning criteria consist in placing the roots of the characteristic eq. in such a way that the specified characteristics are verified. It is supposed, that, for inputs of the step type, the system presents monotonous stable or underdamped responses. In this case the maximum number of independent characteristics that can be fixed it is equal to the number of the $G_c(z)$ parameters. If it is used the formulas of table 7, or one more, if it is used T as an additional control parameter using formulas of table 12.

To obtain the $G_c(z)$ parameters and T , proceed as it was showed in section 5, being the parameters of $G_l(s)$ or $G_e(s)$, δ , ω_n , τ_1 and the following time response characteristics: rise time t_r , the relation damped R , the oscillation period P_s and the maximum overshoot M_p (or others related to them). If it is used the table 12, it can be considered the number of samples between certain time instants t_i ($Nt_i=t_i/T$) as an additional characteristic. The determination of $Y(t)$ is normally tedious, it can be fixed some characteristics by means of simulation or, in an approximate way, by means of relations obtained on simpler cases, or by using both procedures. For the systems considered, if the characteristics of time response are R , P_s , it can be obtained δ , ω_n as follows:

$$R = e^{-\frac{2\pi\delta}{\sqrt{1-\delta^2}}}, P_s = \frac{2\pi}{\omega_n\sqrt{1-\delta^2}} \quad (17)$$

One limit case of the monotonous and underdamped responses is obtained for model 1 when the specification are T and all the roots of the discrete characteristic eq. are in the origin. The system response, to one step input, will be of the form showed in Fig. 1.a, for the P controller, or, of the form indicated in Fig. 1.b, for the PI controller. In both cases it can be used the time instant t in which it overtakes the steady state as characteristic the time response, to calculate T , obtaining $T=t$, for P control, and $T=t/2$, for PI control.

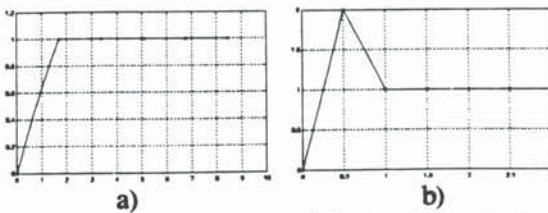


Fig. 1. System Responses with P and PI control

7. EXAMPLE

Be $G_m(s)=0.4/s(s+0.2)$ and the characteristics of the time response, for one unit step input, are an underdamped response, position error zero, $R=1/4$ and P_s according of the controller type. For the four controller type the system response are:

1.-For P controller, $R=1/4$ and table 7 results $P_s=13.86$ and $K_c=0.54$. If the sampling period T is reduced too enough in relation to P_s (e.g. $T=0.1$), the response of Fig. 2.a which verifies $R=1/4$ is obtained. If T is the same order as P_s , $R=1/4$ will not be verified as it is showed in Fig. 2.a, for $T=1$ and $T=2$. If table 12 is used, it is possible to consider two characteristics of the time responses R and P_s . The possible values of P_s can vary between that corresponding to the continuous case and the one obtained when the number of the samples until P_s is four ($13.86 < P_s < 55.70$). For $R=1/4$, $P_s=14$ and $R=1/4$, $P_s=55$ it is obtained the control parameters $K_c=0.53$, $T=0.016$ and $K_c=0.06$, $T=12.92$, respectively. The responses of the system are showed in Fig 2.b that verify the characteristics specified.

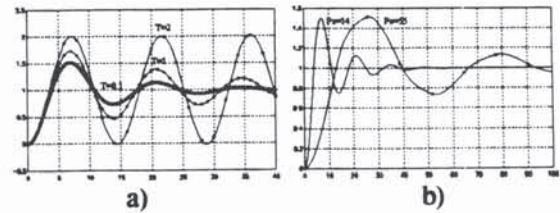


Fig. 2. System Response with P control

2.-For PI controller and table 7, can be fixed two characteristics of the time responses. For $R=1/4$ and $P_s=100$ it is obtained the control parameters $T_i=12.50$, $K_c=0.022$ and $\tau_1=5.80$. If the sampling period T is reduced too enough in relation to P_s , it is obtained the response showed in Fig. 3.a, which verifies the characteristics specified with $M_p=63\%$. When T in crease the system becomes more unstable; in Fig. 3.a it is showed the response for $T=15$, that presents $M_p > 100\%$, $R=1/2$ and $P=87$. If used the table 12 the characteristics of the time responses similar to the continuous control with T bigger. For $\tau_1=15$ (it will be always bigger than the continuous case), $R=1/4$, $P_s=100$, it is obtained $T=16.38$, $K_c=0.021$ and $T_i=19.98$, the response is showed in Fig. 3.a and it present $M_p=85\%$ and verifies the characteristics specified.

3.-For PD controller and table 7, with $R=1/4$, $P_s=1$ it is obtained $T_d=0.062$, $K_c=104$, the response, for small T values in relation to P_s , is showed in Fig. 3.b, that verifies the specified

characteristics with $M_p=54\%$. When T increases the system becomes more unstable and it will not verify the specifications; in Fig. 3.b it is showed the response for $T=0.1$ which is almost unstable. If table 12 is used, similar characteristics are obtained to those of continuous control with T bigger. For $\tau_1=4$ results $T=0.20$, $K_c=3.47$ and $T_d=3.93$, the response is showed in Fig. 3.b with $M_p=52\%$, which of verifies the characteristics specified.

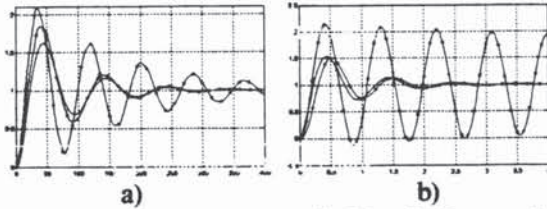


Fig. 3. System Response with PI and PD control

4.-For PID controller and table 7, can be fixed three characteristic of the time response. If $R=1/4$, $P_s=5$, $M_p=50\%$, results $\tau_1=1.25$, $T_i=1.59$, $T_d=0.55$, $K_c=5.25$, the response, $T=0.01$, is showed in Fig. 4, that verifies the specified characteristic. When T increase the system become more unstable; in Fig. 4 it is showed the response for $T=0.1$, that presents $M_p>100\%$. If it is needed responses with bigger T , making use of table 12 for $\tau_1=\tau_2=0.2$ it is obtains $T=0.1635$, $K_c=5.1690$, $T_i=0.6860$ and $T_d=1.0757$, the response is in Fig. 4, that verifies the specified characteristics.

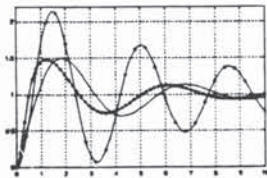


Fig. 4. System Response with PID control

8. CONCLUSIONS

1.-In the present paper is being showed how to apply the polo placement method, continuous and discrete, for the adjustment of the $G_c(z)$ parameters and the sampling period T , in computer control for continuous processes. The tuning formulas for PID controllers and processes of first and second order have been obtained.

2.-The tuning formulas of continuous control are generally, more simple to apply than those of discrete control, but they lead to small T values that you have to adjust by means of simulation. Fast sampling can produce problems of

computation time and it subjects the actuator to excessive non significant changes. The greater complexity of the formulas of discrete control is not a disadvantage for the great computation power of present computers; on the other hand, it is possible to simplify these considering characteristics of the time response adequate.

3.-The tuning formulas of discrete control present the following advantages: 1) As the effect produced by T in the system response is included in them, they guarantee the attainment of the characteristics of time response without to having to resort to simulation. 2) The obtention of T is made as one more control parameter from the time response characteristics, and you can obtain a whole range of responses which vary from those similar to the ones of continuous control, when T tends to zero, to other types of responses. 3) The restrictions in the time response characteristics are less numerous than in the case of continuous control, because of the presence of T . 4) They permit to adjust the number of samples in relation to time response characteristics. 5) They permit to adjust T in a manner that is valid both for identification and control.

4.-When you modify T , the system changes its time response characteristics and in some cases it could become unstable. In general you can concluded that for constant values in the control parameters, when you increase the value of T the system will be faster with bigger M_p and bigger R , while if this are reduce produces the opposite effects.

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